



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4060-1

Job Sheet 185983



Part No: D4060-1

Job Qty: 40 ea

Part Name: Ski Clamp, Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A new issue DD 10.02.16 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	40 pcs		11/29/18	0.00	2.66	Waterjet - Flow		OK 18/11/18
120	QC	40 pcs		11/29/18	0.00	0.00	QC8		38
130	Brake NC	40 pcs		11/29/18	0.01	2.08	Brake NC 1		9-89
140	QC	40 pcs		11/29/18	0.00	0.00	QC5		DAS 6
150	Packaging	40 pcs		11/29/18	0.00	0.00	Packaging3	57 54h NOV 27 2018	9-89
160	QC21-SA	40 Ea		11/29/18	0.00	0.00	QC21		DAS 21 NOV 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	3.4000 sf (.085 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S14GA	3	67	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Ski Clamp, Top	0.266Inches + 0.006 - 0.001	0.272 0.265		Diameter
2	Ski Clamp, Top	0.328Inches ± 0.010	0.338 0.318		
3	Ski Clamp, Top	0.375Inches ± 0.010	0.385 0.365		
4	Ski Clamp, Top	0.750Inches ± 0.030	0.780 0.720		
5	Ski Clamp, Top	1.000Inches ± 0.030	1.030 0.970		
6	Ski Clamp, Top	8.922Inches ± 0.010	8.932 8.912		
7	Ski Clamp, Top	9.790Inches ± 0.030	9.820 9.760		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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 Container No: S127840 Part: D4060 - 1 Job No: 185983 Serial No/Batch: S127840 Revision: Inspector: Exp Date: Instructions: Various STC's		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																
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